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Synthesis of Unsymmetrical C-disubstituted *para-Carboranes:* **Access to Functionalized Carboranyl-boronic acid and Carboranol.**

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Abstract: After lithiation of para-carborane and subsequent reaction with diethyl phenyl orthoformate, the monoacetal 4 can be obtained in preparative yields; this was followed by a boration/hydroxylation sequence to yield C-disubstituted p-carborane derivatives. © 1997 Elsevier Science Ltd.

Carboranes $\frac{1}{2}$ are useful building blocks in supramolecular chemistry $\frac{2}{3}$ and these boron-rich icosahedra have also been attached to biomolecular vectors for boron neutron capture therapy to enable delivery of high boron concentrations to malignant cells.⁴ Thus, there is a need for derivatization of carboranes and present work focusses on unsymmetrical difunctionalization of para-carborane 1, for which a limited number of examples are known.⁵

The preparation of p ana-carborane derivatives of type 3 can be achieved by two successive substitutions (at C-I then C-12), which requires an efficent monofunctionalization to be carried out as the first step. Unfortunately, for such a goal, the elegant procedures used for *ortho* -carborane 6 based on temporary shielding of one carbon with a bulky substituent, cannot be of help in the para- series; this is because in 1 the methines point out in opposite directions.⁷ Since after metallation of para-carborane, the ratio of mono- *vs* di-substituted products (2 : 3) has been shown to strongly depend on the stoechiometry of the reaction partners, ⁸ experimental work was carried out to optimize the production of monosubstituted 2, as detailed below.

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In view of its synthetic potential, the first functional group to be introduced on 1 was the formyl moiety; ⁹ its introduction under a protected form was preferred as this would allow metallation at the other carbon acidic site $(C-12)$ without further manipulation. When 1 is treated with n -butyllithium then condensed with diethyl phenyl orthoformate according to literature, 10 a 1.3/1 ratio (4:5) is observed. This ratio could be raised to 2.1/1 (n.-BuLi 1.06 eq., formate 1.27 eq., 80°C, 10 hrs) but with 4 being obtained in low (26 %) yield. Conditions were then found 11 to isolate 4 in preparative yield $(71, 9)$, formation of the di-substituted product 5 having been minimized (8%) , the ratio being now $9/1$.

$$
1 \longrightarrow H-CB_{10} H_{10} C-CH (OC_2 H_5)_2 + (C_2 H_5 O)_2 CH-CB_{10} H_{10} C-CH (OC_2 H_5)_2
$$

An efficient monofunctionalization of 1 having been achieved, the preparation of hitherto unknown para-carboranylboronic acid derivatives, ¹² was considered. Thus 4 was lithiated and reacted with an excess of trimethyl borate to give 6 in 88 % yield 13 which could be quantitatively protected as boronate 7 by reaction with $d, l-1, 3$ -diphenylpropane-1,3-diol; ¹⁴ the aldehyde group could then be selectively unmasked $(CF₃COOH - 95%)$ to give 8; similarly 9 (96%) was obtained from 6.

No para-carboranol derivative has yet been prepared; lithiation of 4, followed by reaction with t -butyl peroxide or benzoyl peroxide ¹⁵ did not allow isolation of hydroxylation products. Quenching with freshly prepared trimethylsilylperoxide 16 gave 10 but in low (α . 30 %) yield. To C-hydroxylate a para-carborane, 17 advantage was taken of the availability of 6 as the boration/hydroxylation sequence is a known preparation of phenols.¹⁸ Thus 6 was oxidized with peracetic acid ¹⁹ which gave 11 (97%).²⁰

10 : Y = (CH₃)₃SiO-
11 : Y = HO-
Y - CB₁
$$
{}_{0}
$$
H₁ ${}_{0}$ C - CH(OC_{2} H₅)₂

It was then found that the reaction sequences converting 4 to 11 could be carried out (91%) without isolation of intermediates, 1-Formyl pam-carboranol 12^{-21} was then obtained by acidic deprotection of 11 and the excellent overall yield obtained for the whole conversion (63 % from pam-carborane 1) makes 12 a suitable carborane building block for further synthetic elaborations.

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